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# Use of Commercial I&C in the Next Generation of Nuclear Power

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Technology Roadmap on Instrumentation, Control, and Human  
Machine Interface to Support DOE Advanced Nuclear Power  
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# **Use of Commercial I&C in the Next Generation of Nuclear Power (and Other Thoughts)**

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# **We should position ourselves to take better advantage of commercial equipment**

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- **New technologies will always emerge first in commercial applications**
  - Simply; there is a larger market
  - Developing only to nuclear needs risks marketing dead-end
  - Exception, nuclear specific functions and equipment
- **Many needed technologies already exist**
  - Network field devices
  - Wireless field devices
  - Battery powered field devices
  - Intelligent field devices
  - Multivariable transmitters
  - Visualization
  - Industrial network protocols
  - Mini signal conditioners
  - Modern displays
  - Modern flow, level, and temperature sensors
    - Not so much new ideas, but old new ideas have proven themselves
  - Alarm management
- **In the last 15 years industry has introduced formal requirements for the integrity of safety functions, systems, and equipment**
  - Examples: IEC 61508, ISA SP84, UL 1998
  - AIChE has driven much of this work in response to chemical process accidents and OSHA requirements

# The industry is taking certification for safety application seriously

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- Rosemount PT, TT
- Green Hills RTOS
- Phoenix Contract relays
- Yokogawa ProSafe PLC
- ABB Metcon PT
- Triconix Trident PLC
- Emerson Delta V logic solver
- Emerson Fieldvue valve controller
- Maxcon air operated valves
- ADS Tech single board computer
- Wind River RTOS
- Honeywell SafetyManager PLC
- CanOpen microcontroller
- Allen-Bradley GuardPLC
- Schmersal limit switches
- Siemens AS-I limit switches, position sensors, light curtains, logic
- Samson 3730 positioner
- Ominfler annunciators
- Yokogawa EJX pressure transmitters

**We need ways to take advantage of these certifications rather than starting from zero**

# There will be gaps



	61508	System	Plant	Gap
Performance requirements	X	X		
Design for reliability	X	X		
Single failure criterion	X	X		
Redundancy	X	X		
Diversity	X	X		
Reliability assessment	X	X		
Software reliability	X			
Independence	X	X		
Failure modes	X	X		
Control of access to equipment		x		
Set points		X		
Human-machine interface		X		
Equipment qualification	X			*
Quality	X		x	*
EMI compatibility	X	x		*
Testing and testability	X			
Test programme			x	
Fault detection	X			
Demonstration of system performance	X	x		
Removal from service	X	x		
Maintainability	X			
Documentation	x	x		
Identification of items important to safety		x		

This table is illustrative only. A thorough comparison is needed and other industry standards beyond IEC 61508 should be considered.

\*In these cases IEC 61508 addresses the topic, but the detailed environments are different

# **Bridging these gaps will bring commercial technology to our market more quickly**

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- **Understand what are the gaps**
- **Encourage vendors toward certification**
  - Show them an edge in the nuclear market
  - Show them more credibility in the industrial market
- **Make certification easier**
  - Foster and certify certifiers (similar to TuV in Germany)
- **Help vendors bridge the gaps**
  - Foster improvement to their own processes and methods where doing so will also give them a commercial advantage
  - Provide a path forward for bridging nuclear-specific gaps
    - Feasibility assessment
    - Implementation support

# A couple of dissociated thoughts

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- Does presence of diverse actuation allow for simpler protection system architectures or relaxed requirements in some areas?
  - Can diversity be built into the design rather than being hung on afterwards
    - System 80+ was a case where intelligent (fortuitous?) design of protection and control eliminated the need for diverse protection
    - Extend consideration of diversity to mechanical systems
      - e.g., safety valves and power operated relief valves are diverse means for protecting against overpressure
- Only the later involve electronics
- What the heck is diversity anyway?
    - What types of CCF actually happen?
    - Are there design strategies that would implement diversity in a more organic way, reducing the need for diverse equipment or software?
      - e.g., running PLC statement lists in different order in redundant channels
  - What software design strategies simplify qualification?
  - To what degree can experience be used to accept functions where the application is not variable or where experience is gained over a broad range of signal trajectories
    - E.g., communications networks, equipment, and protocols